



Enabling the Intestinal Absorption of Highly Polar Antiviral Agents: Ion-Pair Facilitated Membrane Permeation of Zanamivir Heptyl Ester and Guanidino Oseltamivir

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Received February 25, 2010; Revised Manuscript Received May 16, 2010; Accepted June 10, 2010

Abstract: Antiviral drugs often suffer from poor intestinal permeability, preventing their delivery via the oral route. The goal of this work was to enhance the intestinal absorption of the low-permeability antiviral agents zanamivir heptyl ester (ZHE) and guanidino oseltamivir (GO) utilizing an ion-pairing approach, as a critical step toward making them oral drugs. The counterion 1-hydroxy-2-naphthoic acid (HNAP) was utilized to enhance the lipophilicity and permeability of the highly polar drugs. HNAP substantially increased the log P of the drugs by up to 3.7 log units. Binding constants (K_{11a}) of 388 M⁻¹ for ZHE-HNAP and 2.91 M⁻¹ for GO-HNAP were obtained by applying a quasiequilibrium transport model to double-reciprocal plots of apparent octanol-buffer distribution coefficients versus HNAP concentration. HNAP enhanced the apparent permeability (P_{app}) of both compounds across Caco-2 cell monolayers in a concentration-dependent manner, as substantial $P_{\rm app}$ (0.8–3.0 \times 10⁻⁶ cm/s) was observed in the presence of 6–24 mM HNAP, whereas no detectable transport was observed without counterion. Consistent with a quasi-equilibrium transport model, a linear relationship with slope near 1 was obtained from a log-log plot of Caco-2 $P_{\rm app}$ versus HNAP concentration, supporting the ion-pair mechanism behind the permeability enhancement. In the rat jejunal perfusion assay, the addition of HNAP failed to increase the effective permeability (P_{eff}) of GO. However, the rat jejunal permeability of ZHE was significantly enhanced by the addition of HNAP in a concentration-dependent manner, from essentially zero without HNAP to 4.0×10^{-5} cm/s with 10 mM HNAP, matching the P_{eff} of the high-permeability standard metoprolol. The success of ZHE-HNAP was explained by its >100-fold stronger $K_{11_{aq}}$ versus GO-HNAP, making ZHE-HNAP less prone to dissociation and ion-exchange with competing endogenous anions and able to remain intact during membrane permeation. Overall, this work presents a novel approach to enable the oral delivery of highly polar antiviral drugs, and provides new insights into the underlying mechanisms governing the success or failure of the ion-pairing strategy to increase oral absorption.

Keywords: Ion-pair; membrane transport; antiviral; membrane permeability; oral absorption

Introduction

Many highly effective drugs suffer from poor intestinal permeability, which limits their oral bioavailability when

delivered via the oral route.¹⁻³ Most orally administered drugs are able to permeate intestinal membranes via the

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Kasim, N. A.; Whitehouse, M.; Ramachandran, C.; Bermejo, M.; Lennernäs, H.; Hussain, A. S.; Junginger, H. E.; Stavchansky, S. A.; Midha, K. K.; Shah, V. P.; Amidon, G. L. Molecular Properties of WHO Essential Drugs and Provisional Biopharmaceutical Classification. *Mol. Pharmaceutics* 2004, 1, 85–96.

process of passive diffusion, which includes both paracellular and transcellular routes. However, the tremendous selectivity of biological membranes limits the pool of drugs that can be passively transported to those with a relatively narrow range of molecular weight, lipophilicity, and charge state. ^{4,5} Active uptake via molecular transporters enables some molecules to circumvent cell membranes. ⁶⁻⁹ However, many potential drug candidates are not substrates for these active transport processes. Due to these limitations in cell membrane transport, many promising drug candidates that are highly potent *in vitro* do not possess adequate cell membrane permeability to be orally active *in vivo*.

Certain classes of antiviral agents tend to be polar and highly charged and, as a result, may exhibit poor intestinal membrane permeability and inadequate oral absorption. For example, Zanamivir (ZNV) is an influenza virus neuraminidase inhibitor currently on the market for the treatment of influenza virus types A and B.10 In addition to being a primary treatment for the common seasonal flu, ZNV has been shown to have therapeutic utility against avian influenza and has emerged as a front-line therapy for the recent hemagglutinin 1 neuraminidase 1 (H1N1) global pandemic .10,11 ZNV is a carboxylic acid that is highly polar and extraordinarily hydrophilic (clog P = -3.63), and therefore lacks sufficient intestinal permeability (percent of oral dose absorbed (% F) = 4%) to allow delivery via the oral route. 10,12 As a result, ZNV is currently delivered by inhalation, which creates complications and increased risk of bronchospasms in asthma and chronic obstructive pul-

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monary disease (COPD) patients. Therefore, increasing the intestinal membrane permeability and enabling the oral delivery of ZNV would be a very significant advance.

Guanidino oseltamivir (GO) is another potent antiviral agent that suffers from poor intestinal membrane permeability and oral absorption¹² The active carboxylate of GO is a very potent influenza virus neuraminidase inhibitor with IC50 of 0.9 nM, however, GO is very poorly absorbed (% F = 2%) via the oral route. 12 GO is the guanidino analogue of oseltamivir (OSV), another influenza virus neuraminidase inhibitor that is currently employed as a primary therapy for the common seasonal flu and also the recent H1N1 global pandemic. 10,11 OSV exhibits high oral absorption of 60–80% in humans and is therefore amenable to delivery via the oral route. 12 However, H1N1 influenza has developed increased resistance to OSV, which could limit its effectiveness in the case of a global pandemic.11 Therefore, alternative OSV analogues such as GO with increased potency and decreased resistance to H1N1 are of interest.

The goal of this work was to enhance the intestinal absorption of the low-permeability antiviral agents ZNV and GO utilizing an ion-pairing approach, as a critical step toward making them oral drugs. Given the extreme hydrophilicity of ZNV and GO carboxylate, formation of lipophilic esters (e.g. ethyl, heptyl esters) do not provide enough increase in lipophilicity to improve intestinal membrane permeation. However, the formation of ester prodrugs of ZNV and GO carboxylate imparts high positive charge to the molecules by eliminating the negatively charged carboxylate, thus making the ester prodrugs amenable to ion-pairing with lipophilic counter acids. Therefore, applying the ion-pair approach with a highly lipophilic anion could enable increased intestinal membrane permeation for ester prodrugs of ZNV and GO carboxylate. In this work, zanamivir heptyl ester (ZHE) was employed as the ester prodrug of ZNV and GO as the ethyl ester prodrug of GO carboxylate. The counterion 1-hydroxy-2-naphthoic acid (HNAP) was utilized to enhance the lipophilicity and permeability of the highly polar drugs. HNAP makes for an ideal ion-pairing agent as it possesses high lipophilicity and relatively strong acidity, and it has precedent for use in humans as it is contained in the antiasthma medication salmeterol xinafoate. 13,14

Theory

Ion-Pair Mediated Octanol—Buffer (pH 6.5) Partitioning. Consider the ion-pair formation between a basic drug and an organic acid in a mixture of octanol and

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water. Assuming quasi-equilibrium conditions, that is, formation and destruction of ion-pairs as well as octanol—water partitioning processes are near thermodynamic equilibrium, the association constant for ion-pair formation in the aqueous phase, $K_{11_{aq}}$, is given by $^{13-16}$

$$K_{11aq} = \frac{[AB]_{aq}}{[A]_{aq}[B]_{aq}}$$
(1)

where $[A]_{aq}$, $[B]_{aq}$, and $[AB]_{aq}$ are the aqueous phase concentrations of the organic acid, basic drug, and ion-pair, respectively.

Assuming the total amount of basic drug in the octanol phase, $[B_t]_{\text{oct}}$, exists only as ion-pair (i.e. $[B_t]_{\text{oct}} \approx [AB]_{\text{oct}}$), the apparent octanol—aqueous distribution coefficient $D_B = [B_t]_{\text{oct}}/[B_t]_{\text{aq}}$ of the basic drug can be expressed as

$$D_{\rm B} = \frac{\left[{\rm AB}\right]_{\rm oct}}{\left[{\rm B}\right]_{\rm aq} + \left[{\rm AB}\right]_{\rm aq}} \tag{2}$$

where the total amount of basic drug in the aqueous phase $[B_t]_{aq} = [B]_{aq} + [AB]_{aq}$ and $[B]_{aq}$ represents the concentration of free drug in the aqueous phase.

The intrinsic octanol—water partition coefficients for the ion-pair, P_{AB} , can be defined as

$$P_{AB} = \frac{[AB]_{oct}}{[AB]_{aq}}$$
 (3)

Combining eqs 1, 2, and 3 gives the following relationship:

$$\frac{1}{D_{\rm B}} = \frac{1}{K_{11_{\rm aq}} P_{\rm AB}[{\rm A}]_{\rm aq}} + \frac{1}{P_{\rm AB}} \tag{4}$$

where $[A]_{aq} \approx [A_i]_{aq}/(1 + D_A)$ and $[A_i]$ is the initial concentration of organic acid in the aqueous phase before equilibration with octanol, and D_A is the apparent octanol—aqueous distribution coefficient of the organic acid.

Thus, a plot of $1/D_B$ versus $1/[A]_{aq}$ will yield a straight line with y-intercept = $1/P_{AB}$ and slope = $1/K_{11_{aq}}P_{AB}$, from which $K_{11_{aq}}$ and P_{AB} may be ascertained.

The association constant for ion-pair formation in the octanol phase, $K_{11_{cet}}$, can be expressed as

$$K_{11_{\text{oct}}} = \frac{[AB]_{\text{oct}}}{[A]_{\text{oct}}[B]_{\text{oct}}}$$
 (5)

where [A]_{oct}, [B]_{oct}, and [AB]_{oct} are the octanol phase concentration of the organic acid, organic base, and ion-pair, respectively.

Equations 1 and 5 can be combined to give

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$$K_{11_{\text{oct}}} = \frac{P_{\text{AB}} K_{11_{\text{aq}}}}{D_{\text{A}} D_{\text{Bo}}} \tag{6}$$

where D_{Bo} is the apparent octanol—aqueous distribution coefficient of the basic drug at pH 6.5, in the absence of ion-pairing agent. Thus, $K_{11_{\text{oct}}}$ can be estimated from the experimentally determined values of P_{AB} , $K_{11_{\text{ag}}}$, D_{A} , and D_{Bo} .

Ion-Pair Mediated Membrane Permeation. Consider the rate of permeation, J_{AB} , of an ion-pair through a membrane separating an aqueous donor solution containing the ion-pair and an aqueous receiver solution containing neat solvent. Assuming quasi-equilibrium conditions, J_{AB} can be described by the following equation: $^{13,14,17-19}$

$$J_{AB} = \frac{P_{AB}[AB]_{aq}D_{AB}A}{L} \tag{7}$$

where $[AB]_{aq}$ represents the concentration of the ion-pair in the aqueous donor phase, D_{AB} is the diffusivity of the ion-pair in the membrane, A is the cross sectional area of the membrane, and L is the thickness of the membrane.

The intrinsic membrane/aqueous partition coefficient of the ion pair, P_{AB} , can be described by the following equation:

$$P_{AB} = \frac{[AB]_{\text{mem}}}{[AB]_{\text{aq}}} \tag{8}$$

where $[AB]_{mem}$ represents the concentration of the ion-pair in the membrane.

Likewise, the apparent membrane/aqueous distribution coefficient of the organic acid, D_A , and base, D_B , can be described by the following equations:

$$D_{\mathbf{A}} = \frac{[\mathbf{A}]_{\text{mem}}}{[\mathbf{A}]_{\text{aq}}} \tag{9}$$

$$D_{\rm B} = \frac{[\rm B]_{\rm mem}}{[\rm B]_{\rm ao}} \tag{10}$$

where $[A]_{mem}$ is the concentration of organic acid in the membrane, $[A]_{aq}$ is the concentration of organic acid in the aqueous donor phase, $[B]_{mem}$ is the concentration of organic base in the membrane, and $[B]_{aq}$ is the concentration of organic base in the aqueous donor phase.

The association constant for ion-pair formation in the membrane, $K_{11_{\text{mem}}}$, can be expressed as

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$$K_{11_{\text{mem}}} = \frac{[AB]_{\text{mem}}}{[A]_{\text{mem}}[B]_{\text{mem}}}$$
 (11)

Equations 7–11 can be combined to express the J_{AB} dependence on [A]_{aq} and [B]_{aq}:

$$\log J_{\mathrm{AB}} = \log \left[\mathrm{A} \right]_{\mathrm{aq}} + \log \left[\mathrm{B} \right]_{\mathrm{aq}} + \log \! \left(\frac{K_{11\mathrm{mem}} D_{\mathrm{A}} D_{\mathrm{B}} D_{\mathrm{AB}} A}{L} \right) \endaligned$$

When $[A]_{aq} = [B]_{aq}$, eq 12 becomes

$$\log J_{AB} = 2 \log \left[A \right]_{aq} + \log \left(\frac{K_{11\text{mem}} D_A D_B D_{AB} A}{L} \right) \tag{13}$$

Since the permeability of the ion-pair $P_{appAB} = J_{AB}/[B]_{aq}A$, eq 12 can be rewritten to express the P_{appAB} dependence on $[A]_{aa}$:

$$\log P_{\text{appAB}} = \log \left[A \right]_{\text{aq}} + \log \left(\frac{K_{11\text{mem}} D_{\text{A}} D_{\text{B}} D_{\text{AB}}}{L} \right)$$
(14)

Thus, a log-log plot of J or $P_{\rm app}$ versus counterion concentration should give a slope of 1 as per eqs 12 and 14. Likewise, when $[A]_{\rm aq} = [B]_{\rm aq}$, a log-log plot of J versus counterion concentration should give a slope of 2 as per eq 13. Equations 12 and 13 are similar in form to those previously derived by Duffey et al. describing the flux of tetrabuytlammonium nitrate through liquid membranes of n-heptyl cyanide. ¹⁹

Experimental Section

Materials. 1-Hydroxy-2-naphthoic acid, trifluoroacetic acid, anhydrous dimethyl formamide (DMF), triethylamine, and 1-octanol were obtained from Sigma-Aldrich (St. Louis, MO). Oseltamivir phosphate was obtained from Sequoia Research Products Ltd. (Pangbourne, U.K.). Acetylneuraminic acid (sialic acid) for zanamivir synthesis was purchased from TCI America Ltd. (Portland, OR). All compounds were of the highest available quality and were used as received.

Guanidino Oseltamivir Synthesis. Guanidino oseltamivir was synthesized as shown in Scheme 1.²⁰ Briefly, oseltamivir was first converted to its guanidino analogue, which was later deprotected to give guanidino oseltamivir as trifluoroacetate salt. The synthetic procedure is given as follows.

(3*R*,4*R*,5*S*)-Ethyl 4-Acetamido-5-(2,3-bis(*tert*-butoxy-carbonyl)guanidino)-3-(pentan-3-yloxy)cyclohex-1-ene-carboxylate (2). To a stirring solution of oseltamivir phosphate, 1, (1 g, 2.4 mmol), bis-Boc thiourea (1.06 g, 3.6 mmol) and triethylamine (TEA, 1.1 mL, 8 mmol) in 20 mL of DMF was added mercury(II) chloride (0.728 g, 2.6 mmol)

while stirring at 0 °C. The reaction was followed by thin layer chromatography (TLC) using ethyl acetate:hexane (1: 3). After approximately 1 h, when all starting material was reacted, the reaction mixture was diluted with ethyl acetate and filtered. It was then washed with water and brine and dried over anhydrous magnesium sulfate. Column chromatography using hexane:ethyl acetate (10:1) gave pure intermediate, 2, which is the precursor to guanidine oseltamivir, as white powder, in 89% overall yield. [¹H] NMR (CDCl₃, 500 MHz): δ (ppm) 0.84–0.92 (m, 6H),1.23–1.30 (m, 3H), 1.49-1.55 (m, 22H), 1.91 (s, 3H), 2.37 (dd, 1H, J = 2.55, 2.55 Hz), 5.35 (dd, 1H, J = 5.35, 5.35 Hz), 3.34 (t, 1H, J =5.65 Hz), 4.01-4.09 (m, 1H), 4.12-4.14 (m, 1H), 4.16-4.23 (m, 2H), 4.35-4.37 (m, 1H), 6.21 (d, 1H, J = 8.95 Hz) 8.64(d, 1H, NH, J = 8.05), 11.39 (s, 1H, NH). ESI⁺-MS: m/z $555.3 (M + H)^{+}$.

(3*R*,4*R*,5*S*)-Ethyl 4-Acetamido-5-guanidino-3-(pentan-3-yloxy)cyclohex-1-enecarboxylate (3). Compound 2 was Boc deprotected using trifluoroacetic acid. It was then stirred with 40% trifluoroacetic acid in dichloromethane for about two hours. ²¹ Following the completion of the reaction (TLC, ESI-MS), compound 3 (guanidino oseltamivir) was lyophilized for approximately 48 h to give a white powder as amorphous 2-TFA salt. The yield was nearly 100%. The purity was greater than 95% by HPLC. [¹H] NMR (CD₃OD, 500 MHz): δ (ppm) 0.90–0.96 (m, 6H), 1.32 (t, J = 7.1 Hz, 3H), 1.50–1.58 (m, 4H), 2.01 (s, 3H), 2.38 (dd, 1H, J = 9.1, 17.65 Hz), 2.85 (dd, 1H, J = 5.05, 17.45 Hz), 3.42–3.45 (m, 1H), 3.85–3.88 (m, 1H), 3.93 (t, 1H, J = 9.65), 4.20–4.27 (m, 3H), 6.86 (s, 1H), 8.25 (d, 1H, NH, J = 8.3 Hz). ESI⁺-MS: m/z 355.2 (M + H)⁺.

Zanamivir Heptyl Ester Synthesis. Zanamivir heptyl ester was synthesized as shown in Scheme 2. Boc-protected zanamivir **5** was synthesized from sialic acid **4** using synthetic methods previously reported. The heptyl ester of Boc-zanamivir **6** was synthesized from Boc-zanamivir by first forming the cesium salt followed by reaction with 1-bromoheptane in N_iN_j -dimethylformamide. The final

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Scheme 1. Chemical Synthesis of Guanidino Oseltamivir

Scheme 2. Chemical Synthesis of Zanamivir Heptyl Ester

compound 7 was obtained by deprotection of Boc in the presence of 30% trifluoroacetic acid in dichloromethane.

5-Acetamido-2,6-anhydro-4-(2,3-bis(tert-butoxycarbonyl)guanidino)-3,4,5-trideoxy-p-glycero-p-galacto-non-2-enoic Acid (Boc-Zan) 5. 1 H NMR: (CD₃OD) δ (ppm) 5.6 (d, J=2.0 Hz, 1H), 5.01 (dd, J=9.6, 2.1 Hz, 1H), 4.25 (dd, J=10.8, 1.1 Hz, 1H), 4.18 (dd, J=10.6, 9.6 Hz, 1H), 3.89 (ddd, J=9.4, 6.2, 2.7 Hz, 1H), 3.84 (dd, J=11.3, 2.8 Hz, 1H), 3.67 (dd, J=11.3, 5.8 Hz, 1H), 3.57(d, J=9.3 Hz, 1H), 1.9 (s, 3H), 1.55 (s, 9H), 1.50 (s, 9H). ESI-MS: 533 (M + H) $^+$.

5-Acetamido-2,6-anhydro-4-(2,3-bis(tert-butoxycarbonyl)guanidino)-3,4,5-trideoxy-D-glycero-D-galacto-non-2enoic Acid Heptyl Ester 6. A solution of 5 (50 mg) in 2 mL of ethanol:water (3:1) was made neutral with 10% cesium carbonate. The reaction mixture was concentrated under reduced pressure and was redissolved in water, which was lyophilized for 48 h to yield the cesium salt of 5. Twentyfive milligrams of 5 was dissolved in N,N-dimethylformamide (2 mL), and to it was added 1-bromoheptane (17 mg, 94.9 mmol); the reaction mixture was stirred at room temperature for 20 h. The reaction mixture was concentrated under reduced pressure. The crude reaction mixture was purified by flash column chromatography using chloroform: methanol (25:1) as eluent to obtain 6 as a colorless oil (21 mg, 72%). ¹H NMR (CDCl₃): δ (ppm) 5.8 (d, J = 2.0 Hz, 1H), 5.1 m, 1H), 4.2 (m, 2H), 4.15 (m, 2H), 3.9 (m, 1H), 3.8 (m, 1H) 3.45 (m, 2H), 2.01 (s, 3H), 1.88 (m, 2H), 1.52 (s, 9H), 1.50 (s, 9H), 1.3-1.5 (m, 8H), 0.9 (m, 3H). ESI-MS: 631 (M + H) $^+$.

5-Acetamido-2,6-anhydro-4-(guanidino)-3,4,5-trideoxy-p-glycero-p-galacto-non-2-enoic Acid Heptyl Ester 7. To 20 mg of **6** was added 30% trifluoroacetic acid in dichloromethane (2 mL), and the reaction mixture was stirred at room temperature for one hour. The progression of the reaction was monitored by TLC. The reaction mixture was concentrated in vacuo. The concentrate was dissolved in water and lyophilized for 48 h to yield the final compound 7 as a white fluffy solid (18 mg, 82%). ¹H NMR (CD₃OD): δ (ppm) 5.9 (d, J = 2.0 Hz, 1H), 5.5(m, 1H) 4.22 (m, 2H) 4.07(m, 2H), 3.85 (m, 1H), 3.70(m, 1H), 3.5 (m, 2H), 2.03(s, 3H), 1.7(m, 2H), 1.38–1.56 (m, 8H), 0.9(m, 3H). ESI-MS: 431.3 (M + H)⁺.

High Performance Liquid Chromatography (HPLC). HPLC experiments were performed on an Agilent Technologies (Palo Alto, CA) HPLC 1100 equipped with photodiode array detector and ChemStation for LC 3D software. Zanamivir heptyl ester was assayed using a 150 mm \times 4.6 mm Agilent (Palo Alto, CA) XDB-C₁₈ column with 5 μ m particle size. The detection wavelength was 242 nm. The mobile phase consisted of 65:35 (v:v) 0.1% trifluoroacetic acid in water:acetonitrile and was pumped at a flow rate of 1.0 mL/min. Guanidino oseltamivir was assayed using a 150 mm \times 4.6 mm Zorbax (Aston, PA) SB-C₁₈ column with 5 μ m particle size. The detection wavelength was 210 nm. The mobile phase consisted of 65:35 (v:v) 0.1% heptafluorobu-

tyric acid in water:acetonitrile and was pumped at a flow rate of 1.0 mL/min. Injection volumes for all HPLC analyses ranged from 5 to 100 μ L.

Octanol-Buffer (pH 6.5) Partitioning Experiments. Octanol-buffer (pH 6.5) partitioning studies were performed using a method described previously.¹³ Solutions of each drug (50 µg/mL) were prepared in octanol saturated sodium phosphate buffer (50 mM, pH 6.5) with a molar excess of HNAP. These aqueous solutions were then equilibrated at 37 °C with an equivalent volume (0.5 mL) of buffer saturated octanol using magnetic stirring at 700 rpm for 24-36 h. Three replicates of each determination were carried out to assess reproducibility. The octanol and aqueous phases were then separated by centrifugation. The total drug concentration in the aqueous phase, [B_t]_{aq}, was then determined by HPLC, and the total drug concentration in the octanol phase, [B_t]_{oct}, was obtained by mass balance (i.e., $[B_t]_{oct}$ = total drug put into system - [B_t]_{aq}). From these data, the apparent octanol-buffer (pH 6.5) distribution coefficient, $D_{\rm B} = [B_{\rm t}]_{\rm oct}/$ $[B_t]_{aq}$, is determined.

Caco-2 Cell Monolayer Assay. Caco-2 cells (passage 22–25) from American Type Culture Collection (Rockville, MD) were routinely maintained in Dulbecco's modified Eagle's medium (DMEM, Invitrogen Corp., Carlsbad, CA) containing 10% fetal bovine serum, 1% nonessential amino acids, 1 mM sodium pyruvate, and 1% L-glutamine. Cells were grown in an atmosphere of 5% CO₂ and 90% relative humidity at 37 °C. The DMEM medium was replaced by fresh medium every three days. Cells were passaged upon reaching approximately 80% confluence using 4 mL trypsin-EDTA (Invitrogen Corp., Carlsbad, CA).

Transepithelial transport studies were performed using a method described previously with minor modifications. 13,25 Briefly, 8×10^4 cells/cm² were seeded onto collagen-coated membranes (12-well Transwell plate, 0.4 µm pore size, 12 mm diameter, Corning Costar, Cambridge, MA) and were allowed to grow for 21 days in order to obtain differentiated monolayers. TEER measurements were performed on the monolayers before and after the experiments (Millicell-ERS epithelial Voltohmmeter, Millipore Co., Bedford, MA). Monolayers with TEER values >300 Ω cm² were used for the study. On the day of the experiment, the DMEM was removed, and the monolayers were rinsed and incubated for 20 min with a blank transport buffer. The apical transport buffer contained 1 mM CaCl₂, 0.5 mM MgCl₂•6H₂O, 145 mM NaCl, 3 mM KCl, 5 mM D-glucose, and 10 mM sodium phosphate buffer pH 6.5. The basolateral transport buffer was identical to the apical, except the 10 mM sodium phosphate buffer was pH 7.4. Following the 20 min incubation, blank transport buffer was removed from the apical side and replaced by 0.5 mL of the drug solution in the uptake buffer (pH 6.5), with HNAP concentrations ranging from 0 to 24 mM. The basolateral side was loaded with 1.5 mL of pH 7.4 transport buffer. Throughout the experiment, the transport plates were kept in a shaking incubator (50 rpm) at 37 °C. Samples were taken from the receiver side at various time points up to 120 min (200 μ L from basolateral side) and 200 μ L of blank transport buffer was added following each sample withdrawal. At the last time point (120 min), sample was taken from the donor side as well, in order to confirm mass balance. Samples were immediately assayed for drug content by HPLC. TEER measurements were carried out after each transport study to assess Caco-2 monolayer confluence. Lucifer yellow permeability was determined in the presence of 0, 12, and 24 mM HNAP to assess the influence of counterion on Caco-2 monolayer integrity.

Permeability coefficients ($P_{\rm app}$) across Caco-2 cell monolayers were calculated from the linear plot of drug accumulated in the receiver side versus time, using the following equation:

$$P_{\rm app} = \frac{1}{C_0 A} \times \frac{\mathrm{d}Q}{\mathrm{d}t} \tag{15}$$

where dQ/dt is the steady-state appearance rate of the drug on the receiver side, C_0 is the initial concentration of the drug in the donor side, and A is the monolayer growth surface area (1.12 cm²). Linear regression was carried out to obtain the steady-state appearance rate of the drug on the receiver side

Rat Jejunal Perfusion. All animal experiments were conducted using protocols approved by the University Committee of Use and Care of Animals (UCUCA), University of Michigan, and the animals were housed and handled according to the University of Michigan Unit for Laboratory Animal Medicine guidelines. Male albino Wistar rats (Charles River, IN) weighing 250–280 g were used for all perfusion studies. Prior to each experiment, the rats were fasted overnight (12–18 h) with free access to water. Animals were randomly assigned to the different experimental groups.

The procedure for the *in situ* single-pass intestinal perfusion followed previously published reports. $^{25-27}$ Briefly, rats were anesthetized with an intramuscular injection of 1 mL/kg of ketamine-xylazine solution (9%:1%, respectively) and placed on a heated surface maintained at 37 °C (Harvard Apparatus Inc., Holliston, MA). The abdomen was opened by a midline incision of 3-4 cm. A proximal jejunal segment (3 \pm 1 cm average distance of the inlet from the ligament of Treitz) of approximately 10 cm was carefully exposed

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and cannulated on two ends with flexible PVC tubing (2.29) mm i.d., inlet tube 40 cm, outlet tube 20 cm, Fisher Scientific Inc., Pittsburgh, PA). Care was taken to avoid disturbance of the circulatory system, and the exposed segment was kept moist with 37 °C normal saline solution. Solutions of the test drug were prepared with HNAP at concentrations of 0−12 mM in the perfusate buffer. The perfusate buffer consisted of 1 mM CaCl₂, 0.5 mM MgCl₂·6H₂O, 145 mM NaCl, 3 mM KCl, 5 mM D-glucose, and 10 mM sodium phosphate buffer pH 6.5 and 0.02 mg/mL of a nonabsorbable marker. Phenol red was used as the nonabsorbable marker for the perfusion studies using GO, and zanamivir carboxylate was used as the nonabsorbable marker for the studies using ZHE. All perfusate solutions were incubated in a 37 °C water bath and were pumped through the intestinal segment (Watson Marlow Pumps 323S, Watson-Marlow Bredel Inc., Wilmington, MA). The isolated segment was first rinsed with blank perfusion buffer, pH 6.5, at a flow rate of 0.5 mL/min in order to clean out any residual debris. At the start of the study, the test solutions were perfused through the intestinal segment at a flow rate of 0.2 mL/min. The perfusion buffer was first perfused for one hour, in order to ensure steady state conditions (as also assessed by the inlet over outlet concentration ratio of nonabsorbable marker which approaches 1 at steady state). After reaching steady state, samples were taken in 10 min intervals for one hour (10, 20, 30, 40, 50, and 60 min). All samples, including perfusion samples at different time points, original drug solution, and drug solution at the end of the experiment, were immediately assayed by HPLC. Following the termination of the experiment, the length of each perfused jejunal segment was accurately measured.

The net water flux in the single-pass rat jejunal perfusion studies, resulting from water absorption in the intestinal segment, was determined by measurement of the nonabsorbable marker. The measured $C_{\rm out}/C_{\rm in}$ ratio was corrected for water transport according to the following equation:

$$\frac{C'_{\text{out}}}{C'_{\text{in}}} = \frac{C_{\text{out}}}{C_{\text{in}}} \times \frac{C_{\text{inref}}}{C_{\text{outref}}}$$
(16)

where $C_{\rm out}$ is the concentration of the test drug in the outlet sample, $C_{\rm in}$ is the concentration of the test drug in the inlet sample, $C_{\rm in_{ref}}$ is the concentration of nonabsorbable marker in the inlet sample, and $C_{\rm out_{ref}}$ is the concentration of nonabsorbable marker in the outlet sample. The effective permeability ($P_{\rm eff}$) through the rat gut wall in the single-pass intestinal perfusion studies was determined assuming the "plug flow" model expressed in the following equation:²⁸

$$P_{\rm eff} = \frac{-Q \ln(C'_{\rm out}/C'_{\rm in})}{2\pi RL} \tag{17}$$

Table 1. pK_a , cLog P, and Log D of ZHE, GO, and HNAP

compound	p <i>K</i> a	cLog P ^a	Log <i>D</i> (pH 6.5)
guanidino oseltamivir (GO)	12.80 ^a	0.83	-1.17 ^a
zanamivir heptyl ester (ZHE)	11.26 ^a	0.69	-1.31 ^a
1-hydroxy-2-naphthoic acid (HNAP)	2.70^{b}	3.29	0.25^{c}

^a Calculated values using Advanced Chemistry Development (ACD/Laboratories) Software V8.14. ^b From ref 29. ^c From ref 13.

Zanamivir Heptyl Ester (ZHE)

Gaunidino Oseltamivir (GO) 1-Hydroxy-2-Naphthoic Acid (HNAP) *Figure 1.* Chemical structures of ZHE, GO, and HNAP. Ionization states at pH 6.5 as per p K_a values in Table 1 are shown for reference.

where Q is the perfusion buffer flow rate, $C'_{\rm out}/C'_{\rm in}$ is the ratio of the outlet concentration and the inlet or starting concentration of the tested drug that has been adjusted for water transport via eq 16, R is the radius of the intestinal segment (set to 0.2 cm), and L is the length of the intestinal segment.

Statistical Analysis. Values are expressed as the mean of at least 3 measurements, \pm the standard deviation (SD). Linear regression of the data using eqs 4 and 14 was carried out using SigmaPlot 2004 for Windows Version 9.01.

Results

Physical Chemical Properties of GO, ZHE, and HNAP. The physical and chemical properties of GO, ZHE, and HNAP are summarized in Table 1, and their chemical structures are shown in Figure 1. Both antiviral agents possess a strongly basic guanidino functionality with cpK_a of 12.80 for GO and 11.26 for ZHE. The inherent lipophilicities of GO and ZHE are similar as the compounds have nearly equivalent values of cLog P (0.83 vs 0.69) and Log D (-1.17 vs -1.31). HNAP possesses a carboxylic acid (pK_a 2.70) which makes the compound anionic at pH 6.5 and the naphthalene functionality which imparts high lipophilicity (cLog P 3.29), making it an ideal lipophilic ion-pairing agent.

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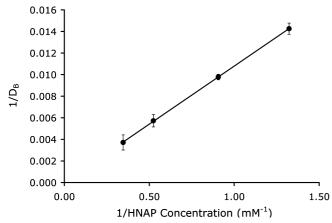


Figure 2. Double reciprocal plot of the apparent octanol—buffer (pH 6.5) distribution coefficient of GO as a function of HNAP concentration.

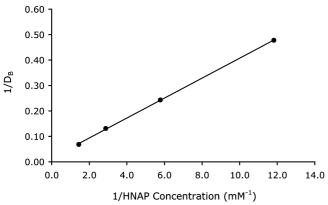


Figure 3. Double reciprocal plot of the apparent octanol—buffer (pH 6.5) distribution coefficient of ZHE as a function of HNAP concentration.

Table 2. Summary of $K_{11_{aq}}$, $K_{11_{oct}}$, and Log P_{AB} Values Determined from Octanol—Buffer (pH 6.5) Partitioning Studies and Calculated Values of Percent Ion-Pair in Aqueous Solution (% [AB]_{aq}) at 1 mM and 10 mM Counterion Concentration

				% [AB] _{aq}	
ion-pair	$K_{11_{aq}} (M^{-1})$	$K_{11_{\text{oct}}} (\mathrm{M}^{-1})$	$Log P_{AB}$	1 mM	10 mM
GO-HNAP	2.91	2.2×10^5	4.50	0.3%	2.8%
ZHE-HNAP	388	4.8×10^4	1.89	28.0%	79.5%

Octanol—Buffer (pH 6.5) Partitioning of the Ion-Pairs. The double reciprocal plots of the apparent octanol—buffer (pH 6.5) distribution coefficients of the drugs as a function of counterion concentration are shown in Figures 2 and 3 for the GO—HNAP and ZHE—HNAP ion-pairs. The double reciprocal plots for both ion-pair systems gave highly linear results ($R^2 > 0.99$), indicating excellent agreement with the quasi-equilibrium transport model (eq 4). Table 2 summarizes the values of $K_{11_{aq}}$, $K_{11_{oct}}$, and Log P_{AB} for each ion-pair obtained via linear regression of the double reciprocal plots using eq 4. Both ion-pairs showed substantially enhanced lipophilicity compared to the free drug. The GO—HNAP ion-pair (Log $P_{AB} = 4.50$) was over

2 orders of magnitude more lipophilic than the ZHE-HNAP ion-pair (Log $P_{\rm AB}=1.89$). Conversely, the $K_{11_{\rm aq}}$ of ZHE-HNAP was over 2 orders of magnitude higher than the $K_{11_{\rm aq}}$ of the GO-HNAP ion-pair (388 M⁻¹ vs 2.91 M⁻¹), indicating much stronger intermolecular complexation for the ZHE-HNAP ion-pair. The stronger aqueous binding constant for the ZHE-HNAP ion-pair results in a higher % [AB]_{aq} at a given HNAP concentration. For example at 10 mM HNAP concentration, % [AB]_{aq} is nearly 80% for the ZHE-HNAP ion-pair compared to only 2.8% for the GO-HNAP ion-pair (Table 2). Values of $K_{11_{\rm oct}}$ on the order of 10^5 M⁻¹ were observed, indicating essentially 100% complexation in the octanol phase for both ion-pairs (Table 2).

Ion-Pair Mediated Transport across Caco-2 Cell **Monolayers.** The GO-HNAP and ZHE-HNAP ion-pairs were evaluated in the Caco-2 cell monolayer assay. In all of the experiments, the drug concentration was held constant and only the HNAP counterion concentration was increased, to clearly discern the effect of HNAP on Caco-2 cell monolayer integrity. The Caco-2 permeability of lucifer yellow in the presence of 0, 12, and 24 mM HNAP was also determined as a negative control. Lucifer yellow permeability was below the limit of quantitation ($<3 \times 10^{-7}$ cm/s) at all HNAP concentrations, indicating that an increase in drug permeability in the presence of HNAP is not due to an effect on membrane integrity. No significant change in TEER values was obtained before and after experiment at 0, 12, and 24 mM HNAP concentration, further indicating that HNAP did not disrupt membrane integrity.

Figure 4 shows the dependence of GO $P_{\rm app}$ on HNAP concentration (0, 12, 18, and 24 mM) in the Caco-2 cell monolayer assay. GO $P_{\rm app}$ increased with counterion concentration, consistent with the ion-pair mediated transport mechanism. No detectable transport was observed for GO in the absence of HNAP, whereas substantial permeability was observed for GO at HNAP concentrations of 12, 18, and 24 mM (Figure 4). A linear relationship with a slope near 1 was obtained from the log-log plot of GO $P_{\rm app}$ versus HNAP concentration (Figure 4). This relationship is consistent with the quasi-equilibrium ion-pair mediated transport model expressed in eq 14.

Figure 5 shows the dependence of ZHE $P_{\rm app}$ on HNAP concentration (0, 6, 12, and 24 mM) in the Caco-2 cell monolayer assay. ZHE $P_{\rm app}$ also increased with HNAP concentration, consistent with an ion-pair transport mechanism. No detectable transport was observed for ZHE in the absence of HNAP, whereas substantial permeability was observed for ZHE at HNAP concentrations of 6, 12, and 24 mM (Figure 5). As observed for the GO-HNAP ion-pair, a linear relationship with a slope near 1 was obtained from a log-log plot of ZHE $P_{\rm app}$ versus HNAP concentration (Figure 5). This relationship is consistent with the quasiequilibrium ion-pair mediated transport model expressed in eq 14.

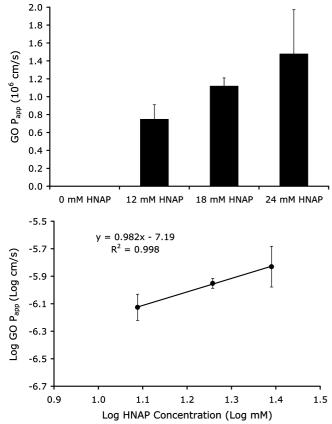


Figure 4. Top: Dependence of GO $P_{\rm app}$ on HNAP concentration in Caco-2 cell assay. Bottom: Log GO $P_{\rm app}$ across Caco-2 cell monolayers as a function of Log HNAP concentration. Linear relationship with a slope near 1 is consistent with an ion-pair mediated transport mechanism as per eq 14.

Ion-Pair Mediated Transport across Rat Jejunum. The ability of HNAP to facilitate the intestinal permeation of GO and ZHE via ion-pair formation was evaluated in the rat jejunal perfusion assay. Figure 6 shows the $P_{\rm eff}$ of GO perfused across rat jejunal segments alone and also in the presence of 12 mM HNAP. No effective permeability was observed for GO alone, and coperfusion of GO with 12 mM HNAP resulted in no significant increase in $P_{\rm eff}$ (Figure 6).

Figure 7 shows the dependence of ZHE $P_{\rm eff}$ on HNAP concentration in the rat jejunal perfusion assay. ZHE was perfused alone and also in the presence of 4 and 10 mM HNAP. Essentially zero $P_{\rm eff}$ was observed for ZHE in the absence of HNAP, whereas substantial increases in rat jejunal $P_{\rm eff}$ were observed for ZHE with increasing HNAP concentration (Figure 7). Table 3 summarizes the $K_{11_{\rm aq}}$, Log $P_{\rm AB}$, and rat jejunal $P_{\rm eff}$ values for the ZHE-HNAP and GO-HNAP ion-pairs.

Discussion

The enhancement of the intestinal membrane permeability of the highly polar antiviral agents ZHE and GO via ion-pairing with the lipophilic counterion HNAP is described in this paper. No oral delivery route currently exists for zanamivir or GO. Therefore, enabling the oral absorption of

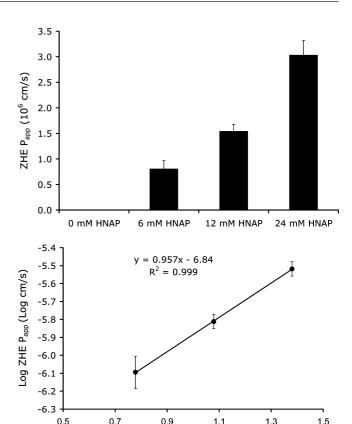


Figure 5. Top: Dependence of ZHE $P_{\rm app}$ on HNAP concentration in Caco-2 cell assay. Bottom: Log ZHE $P_{\rm app}$ across Caco-2 cell monolayers as a function of Log HNAP concentration. Linear relationship with a slope near 1 is consistent with an ion-pair mediated transport mechanism as per eq 14.

Log HNAP Concentration (Log mM)

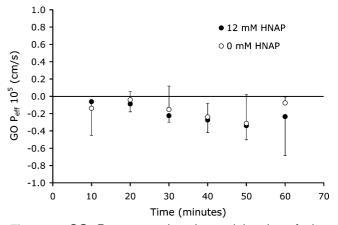


Figure 6. GO $P_{\rm eff}$ versus time in rat jejunal perfusion assay at 0 mM and 12 mM HNAP concentrations.

these drugs via an ion-pairing approach is a very significant advance, with practical implications. In addition to providing a novel approach to enable the oral delivery of these highly polar antiviral agents, this work also provides new insights into the underlying mechanisms and key attributes that govern the success or failure of the ion-pairing strategy to increase oral absorption.

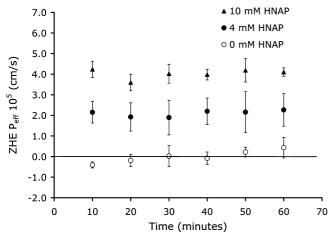


Figure 7. ZHE P_{eff} versus time in rat jejunal perfusion assay at 0, 4, and 10 mM HNAP concentrations.

Table 3. Comparison of $K_{11_{aq}}$, Log P_{AB} , and Rat Jejunal P_{eff} (0 mM and 10–12 mM HNAP) for ZHE-HNAP and GO-HNAP lon-Pairs

			P _{eff} (10 ⁵ cm/s)		
ion-pair	$K_{11_{aq}} (M^{-1})$	Log <i>P</i> _{AB}	0 mM HNAP	6 mM HNAP	10-12 mM HNAP
GO-HNAP	2.91	4.50	-0.2 ± 0.2		-0.2 ± 0.2
ZHE-HNAP	388	1.89	0.0 ± 0.4	2.1 ± 0.7	4.0 ± 0.4

Absorption enhancement using ion-pairs has been the topic of much discussion and debate in the literature. ^{30–35} There are reports of significant increases in membrane transport using ion-pairs. ^{13,36–41} However, only a few of the studies have been successful in significantly increasing intestinal absorption *in vivo*. This is largely because the mechanism

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by which ion-pairs may increase oral absorption, including the important parameters and key attributes that determine success or failure of a given ion-pair, is not well understood. Moreover, mathematical models describing ion-pair mediated membrane transport remain under utilized.

An ion-pairing approach for increasing oral absorption has several advantages. The approach is simple in principle and eliminates the need for prodrug uptake by transporters and activation by specific enzymes. The ion-pair in solution may be absorbed and then readily dissociate after absorption via dilution in the bloodstream. Moreover, the approach does not rely on disrupting membrane integrity to facilitate absorption. A potential disadvantage of the ion-pairing approach is that the ionic bonding and other noncovalent interactions (i.e hydrogen bonding) may be too weak in solution to facilitate membrane permeation.

The chemical structures and physical chemical properties of ZHE, GO, and HNAP are shown in Figure 1 and Table 1. Zanamivir carboxylate is highly polar (clog P = -3.63), however, the heptyl ester provides significantly improved lipophilicity (clog P = 0.69). Zanamivir also possesses a highly basic guanidinium functionality ($cpK_a = 11.26$) and elimination of the carboxylate through formation of the heptyl ester makes the compound positively charged over the entire physiologically relevant pH range (Figure 1). Thus, addition of the heptyl ester makes zanamivir amenable to permeability enhancement via ion-pairing in two important ways: (1) esterfication imparts the positive charge needed for ion-pair formation, and (2) addition of a lipophilic (e.g., heptyl) ester imparts enough inherent lipophilicity to zanamivir that may be further enhanced via ion-pairing with a lipophilic counterion.

GO is the guanidino analogue of oseltamivir. GO has a guanido functionality off the 5 position of the core cyclohexene ring instead of a primary amine, as in the case of oseltamivir (Figure 1). The clog P of GO is 0.83 (Table 1), which indicates that the un-ionized form of the molecule is moderately lipophilic. However, GO possesses a highly basic guanidinium functionality (cp $K_a = 12.8$) which makes the compound positively charged over the entire physiologically relevant pH range (Figure 1). This highly charged nature of GO gives rise to a low clog D of -1.17 at pH 7 (Table 1), which leads to very poor permeability and low fraction absorbed dose absorbed after oral administration. ¹² However, these properties also make GO an ideal candidate for

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permeability enhancement via ion-pair formation with lipophilic acids.

The inherent lipophilicity of HNAP (cLog P = 3.29) and relatively strong acidity (p $K_a = 2.70$) make it an ideal ionpairing agent for increasing the lipophilicity of highly polar molecules such as ZHE and GO. 13 Indeed, the lipophilicity of both GO and ZHE were substantially enhanced via ionpairing with HNAP. Compared to the free drug, HNAP increased the log P of GO by 3.7 units and the log P of ZHE by 1.2 units (Tables 1-2). Interestingly, the GO-HNAP ion-pair was over 2 orders of magnitude more lipophilic than the ZHE-HNAP ion-pair (Table 2), indicating the HNAP was more effective in increasing the lipophilicity of GO compared to ZHE. Conversely, the aqueous phase binding constant of the ZHE-HNAP ion-pair was markedly stronger than that of the GO-HNAP ion-pair (388 M^{-1} vs 2.91 M^{-1}), indicating much stronger intermolecular complexation for the ZHE-HNAP ion-pair (Table 2). The magnitude of the binding constant reflects the strength of the interaction between the acid and base components of the ion-pair. The tightness of the ion-pair binding is governed primarily by the strength of the ionic bond. The difference in pK_a between the acid and base of the ion-pair (ΔcpK_a) should reflect the relative strength of the ionic bond of the ion-pair. As shown in Table 1, the guanidino cpK_a for ZHE is 1.5 log units lower than the cpK_a for GO. Therefore, the much stronger $K_{11_{aa}}$ for ZHE-HNAP compared to GO-HNAP cannot be explained by the relative strength of the ionic bonds (i.e., ΔcpK_a between drug and HNAP). So other nonionic interactions, namely, hydrogen bonding, must also contribute to the overall strength of the ion-pair interaction. The number of hydrogen bond donor (HBD) and hydrogen bond acceptor (HBA) moieties in the acidic and basic components should reflect the relative number and strength of hydrogen bonds in the ion-pair. Indeed, ZHE contains a significantly higher number of HBD and HBA moieties compared to GO (HBD + HBA = 20 vs 13), suggesting that the markedly stronger $K_{11_{aa}}$ for ZHE-HNAP compared to GO-HNAP must be primarily due to the increased number and strength of the hydrogen bonds within the complex.

The ability of HNAP to enhance the $P_{\rm app}$ of GO and ZHE was evaluated in the Caco-2 cell monolayer assay. The permeability for both GO and ZHE increased in the presence of HNAP in a concentration dependent manner, whereas no detectable transport was observed in the absence of counterion for either compound (Figures 4 and 5). As predicted from a quasi-equilibrium analysis of ion-pair mediated membrane transport, an order of magnitude increase in Caco-2 cell monolayer permeability was observed per log increase in HNAP concentration for GO and ZHE. As such, log—log plots of apparent permeability versus HNAP concentration gave linear relationships with slope near 1 (Figures 4 and 5), thus supporting an ion-pair mediated transport mechanism.

The ability of HNAP to facilitate the intestinal permeation of GO and ZHE via ion-pair formation was evaluated in the

rat jejunal perfusion assay. Essentially zero $P_{\rm eff}$ was observed for both GO and ZHE in the absence of the HNAP counterion (Figures 6 and 7). This is consistent with the very low F <0.04 that has been reported in rat for both GO and zanamivir, 12 as well as the nondetectable P_{app} observed in the Caco-2 assay for these compounds (Figures 4 and 5). Co-perfusion of GO with 12 mM HNAP resulted in no significant increase in $P_{\rm eff}$ (Figure 6). However, HNAP substantially increased the rat jejunal $P_{\rm eff}$ for ZHE in a concentration dependent manner, to 2.1×10^{-5} cm/s at 4 mM HNAP and 4.0×10^{-5} cm/s at 10 mM HNAP (Figure 7). In fact, the rat jejunal $P_{\rm eff}$ of ZHE in the presence of 4 and 10 mM HNAP was comparable to that of metoprolol $(3.3 \times 10^{-5} \text{ cm/s})$, which is generally recognized as the standard for the low-high permeability boundary. 28,42 This is a very significant result with practical implications, since no oral delivery route currently exists for zanamivir.

ZHE was more successful than GO in the rat jejunal perfusion assay despite the fact that the ZHE-HNAP ionpair is significantly less lipophilic than the GO-HNAP ion pairs (Table 3). Therefore, the enhancement of ZHE rat jejunal $P_{\rm eff}$ by ion-pairing with HNAP may be attributed to the considerably higher value of $K_{11_{aq}} = 388 \text{ M}^{-1}$ compared to the GO-HNAP ion-pair $K_{11_{aq}} = 2.91 \text{ M}^{-1}$ (Table 3). The much higher binding constant of the ZHE-HNAP the ionpair makes it much more resistant to ion-exchange with competing endogenous anions. In the rat jejunum, there are endogenous anions present such as sialic acid, bile acids, phosphatidylserine, and phosphatidylinositol which may compete with HNAP for binding with the cationic drug. It is interesting to note that HNAP failed to increase the permeability GO across rat jejunum (Figure 6), yet successfully increased the permeability of GO across Caco-2 cell monolayers (Figure 4). One possible explanation for this observation is that Caco-2 cell monolayers lack the mucin layer that is present at the membrane-aqueous interface in vivo. 43,44 The ion-pairs may be particularly susceptible to dissociation and ion-exchange within the mucin layer at the membrane—aqueous interface, where the presence of sialic acid creates a barrier of negative charge at the surface of the membrane. The relatively weak binding constant of the GO-HNAP ion-pair makes it more likely to dissociate at the membrane-aqueous interface in rat jejunum, however GO-HNAP may remain intact during permeation across Caco-2 cell monolayers since the mucin layer is not present. Conversely, the much higher binding constant for the ZHE-HNAP ion-pair makes it more likely to remain intact

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during the entire membrane permeation process in both rat jejunum and Caco-2 cell monolayers.

Conclusions

In conclusion, we were able to overcome intestinal permeability barriers for the highly polar antiviral agents ZHE and GO, which is the critical step toward successful oral administration of these important drugs. Several key attributes for successful ion-pair mediated membrane transport were apparent from this work. Successful ion-pair mediated membrane transport was observed in the Caco-2 monolayer assay when the ion-pair Log P_{AB} values were in the range of approximately 2–5. In addition to sufficient lipophilicity of the ion-pair, a strong $K_{11_{aq}}$ value is required to prevent dissociation and ion-exchange with competing endogenous ions (e.g., phosphatidylserine, phosphatidyli-

nositol, sialic acid, bile acids) such that the ion-pair will remain intact during the entire membrane permeation process. The ZHE-HNAP ion-pair, with binding constant on the order of 100 to 1000 M⁻¹, enabled successful ion-pair mediated membrane transport in the rat jejunal perfusion assay, whereas the GO-HNAP ion-pair, with binding constants on the order of 1 to 10 M⁻¹, was not successful. Overall, this work provides novel insights and quantitative understanding of the underlying mechanisms governing the success or failure of the ion-pairing strategy to increase oral absorption. This increased understanding enables the more efficient and intelligent design of drug delivery systems which utilize ion-pairing to improve intestinal membrane permeation and oral absorption.

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